





# Utilize the Best properties of both products Combine Emulsion with Glass Fiber's

Asphalt Emulsions = the waterproofing membrane

Glass Fiber Strands = ability to withstand stresses and enhance tensile properties

Together they create = "The Ultimate Stress Absorbing Membrane"







#### FiberMat® Types A & B

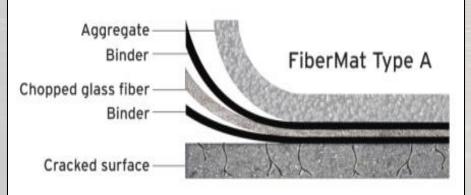


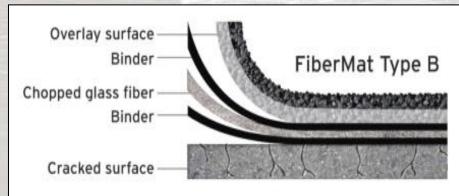
#### Type A – Fiber Reinforced Membrane – Wearing Surface

- Polymer Modified FiberMat ® Asphalt Emulsion
  - 0.4 0.6 gal/sy
- Fiberglass
  - 2 3 oz/sy
- Aggregate
  - 17 25 lbs/sy
  - ½", 3/8" or ¼" and combination

#### Type B - Fiber Reinforced Membrane - Interlayer

- Polymer Modified FiberMat® Asphalt Emulsion
  - 0.35 0.45 gal/sy
- Fiberglass
  - 3 4 oz./sy
- Aggregate
  - 10 15 lbs/sy
  - ¼" blinding aggregate





Fiber Reinforced Membrane - Interlayer



#### **Machine History**



Mini-Machine 4 foot wide unit

Truck mounted 8 foot wide unit







FiberMat® Type A – Field Test Groad Road in Murray, New York

FIBERMAT® TYPE A (Left Side of Roadway)

**CRS-2p (Right Side of Roadway)** 



March 2004
FIBERMAT® TYPE A
LONGITUDINAL CRACKS REAPPEARED AFTER 6 MONTHS



January 2005
FIBERMAT® TYPE A
CRS-2p
SNOW PLOW DAMAGE AFTER 2ND WINTER





FiberMat® Type A – Field Test Groth Road in Murray, New York

FIBERMAT® TYPE A (Left Side of Roadway)

**CRS-2p (Right Side of Roadway)** 







January 2006
FURTHER SNOW PLOW DAMAGE &
WATER
PUMPING
AFTER 3RD WINTER

January 2007
DAMAGE CONTINUED NOW WATER IS
PUMPING FROM SUBBASE

June 2008
REPAIRS NEEDED IN ORDER TO
MAINTAIN PUBLIC SAFETY





FiberMat® Type A – Field Test Groth Road in Murray, New York

FIBERMAT® TYPE A (Left Side of Roadway)

**CRS-2p (Right Side of Roadway)** 







FiberMat® Type A – Field Test Groth Road in Murray, New York

FIBERMAT® TYPE A (Left Side of Roadway)

CRS-2p (Right Side of Roadway)





#### **Case Studies**







hompson October 2007 Page 1 of 14

Evaluation of FiberMate Type B as a Stress Absorbing Membrane Interlayer to Minimize Reflective Cracking in Asphalt Pavements



by

Arif Chowdhury, P.E. Assistant Research Engineer Texas Transportation Institute

And

Joe W. Button, P.E. Senior Research Fellow Texas Transportation Institute

Texas Transportation Institute Texas A&M University College Station, Texas September 2007

**Penn State University Report** 



#### **Texas Transportation Institute & Texas A & M University Findings**



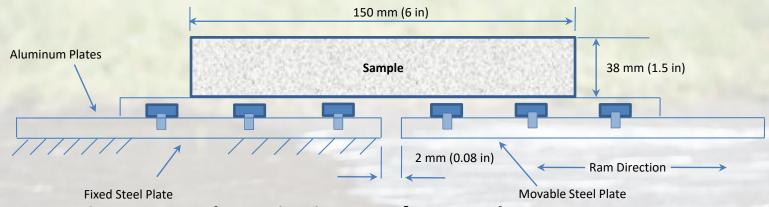


Figure 2-8 Schematic Diagram of TTI Overlay Tester System

Control **FiberMat** 

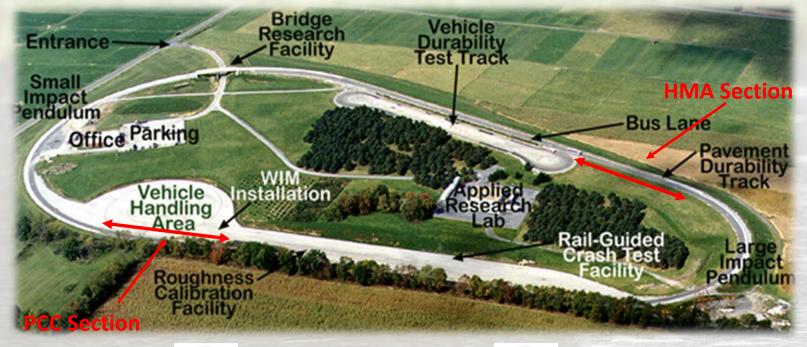


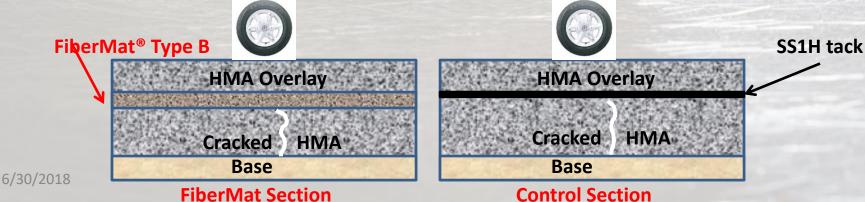




# Pennsylvania Transportation Institute & Penn State University Findings







# FIBERMAT

#### **Penn State Study Field Cores**

# **Crack Terminates**

**FiberMat Interlayer** 

**Crack Propagates Through Overlay** 



**No Treatment** 



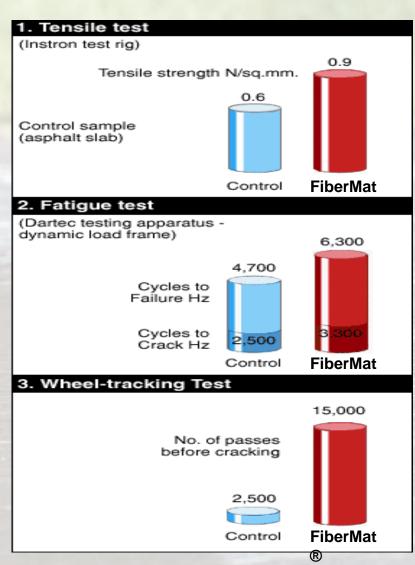
#### **Laboratory Evaluation**



FiberMat<sup>®</sup> has shown to enhance the performance of an overlay by 30%

(due to it's improved fatigue and tensile stress characteristics)

FiberMat® has shown to reduce wheel-track cracking by a rate of 300%



#### FiberMat<sup>®</sup> on the NCAT Test Track, FIBERMAT Lee Road - Rt. 159 & US-280





### NCAT FiberMat® Activity



FiberMat® has been placed on three locations at NCAT

#### 1. NCAT Test Track- Summer of 2012

1. Section W2-FiberMat® type A

#### 2. NCAT Lee Rd 159- Summer of 2012

- Section L2- FiberMat<sup>®</sup> type A
- 2. Section L14 FiberMat® type B (Cape seal FiberMat® /Micro)
- 3. Section L17 FiberMat® type A
- 4. Section L18 FiberMat® type B (Interlayer FiberMat® /Thin lift HMA)

#### 3. NCAT US-280 - Summer of 2015

- 1. Section U24- FiberMat® type A
- 2. Section U25 FiberMat® type B (Cape seal FiberMat® / Micro)
- 3. Section U36 FiberMat® type B (Interlayer \_ FiberMat / Thin Lift HMA)

#### 4. MnROADS – Starting the Summer of 2016



#### NCAT Test Track Section W2 - FiberMat® type A FIBERMAT Photos taken summer of 2015 after 10M easls









W2 is located in the west turn of the track



Still performing after 10,000,000 esals





#### Performance



Home

Sponsors

Information

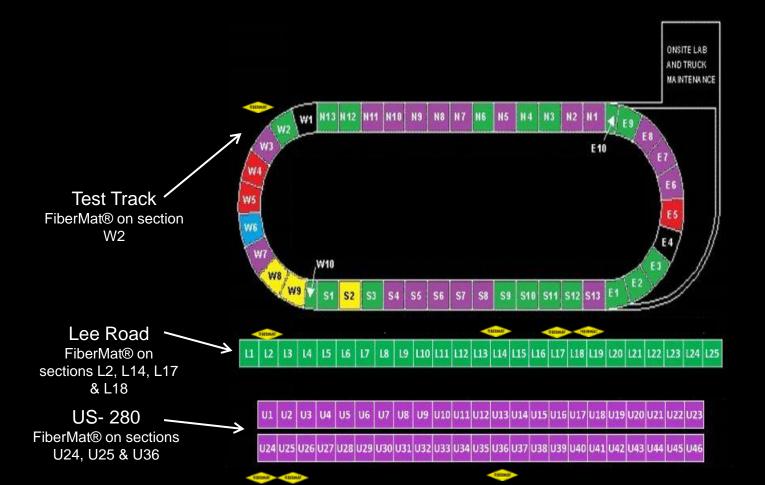
Construction

Trucking

Performance

Click here for the official NCAT web site, Tracks in US, or Tracks Worldwide

#### NCAT Website - www.pavetrack.com/performance







#### FiberMat® Operation





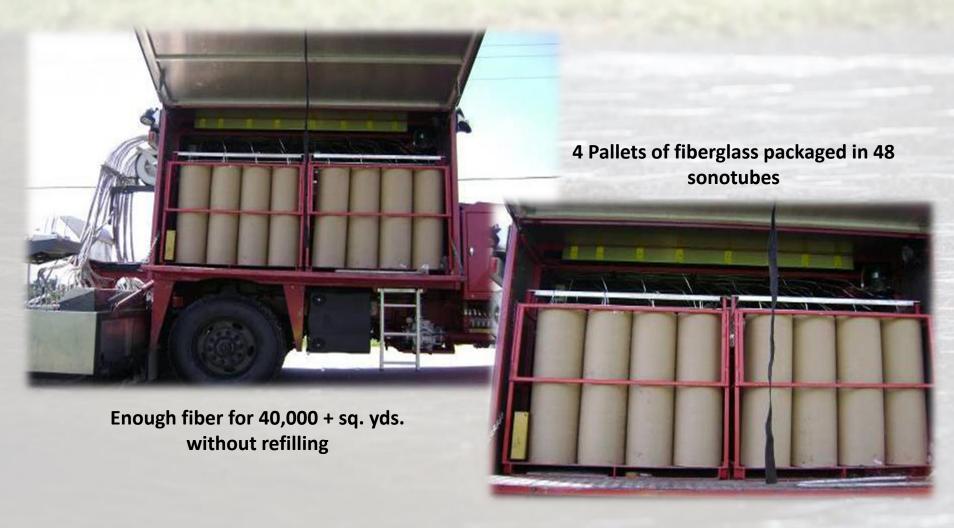
**Trailer mounted 13 foot wide unit** 



#### FiberMat® Storage Area



Fiber Storage





# FiberMat<sup>®</sup> Operation Computer Controlled





Regulate production on the fly

Manage width in one foot increments

from 13' wide to 2' wide



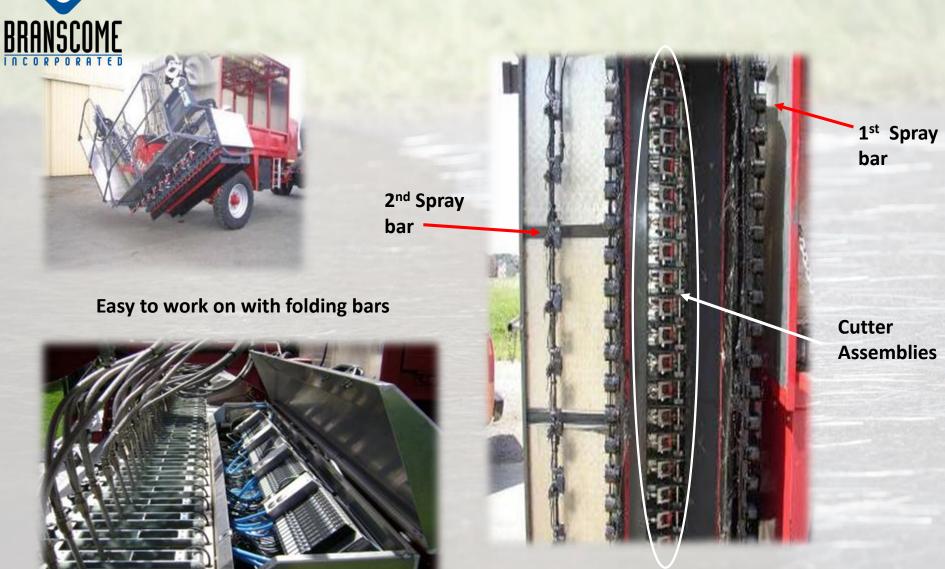
Steerable trailer



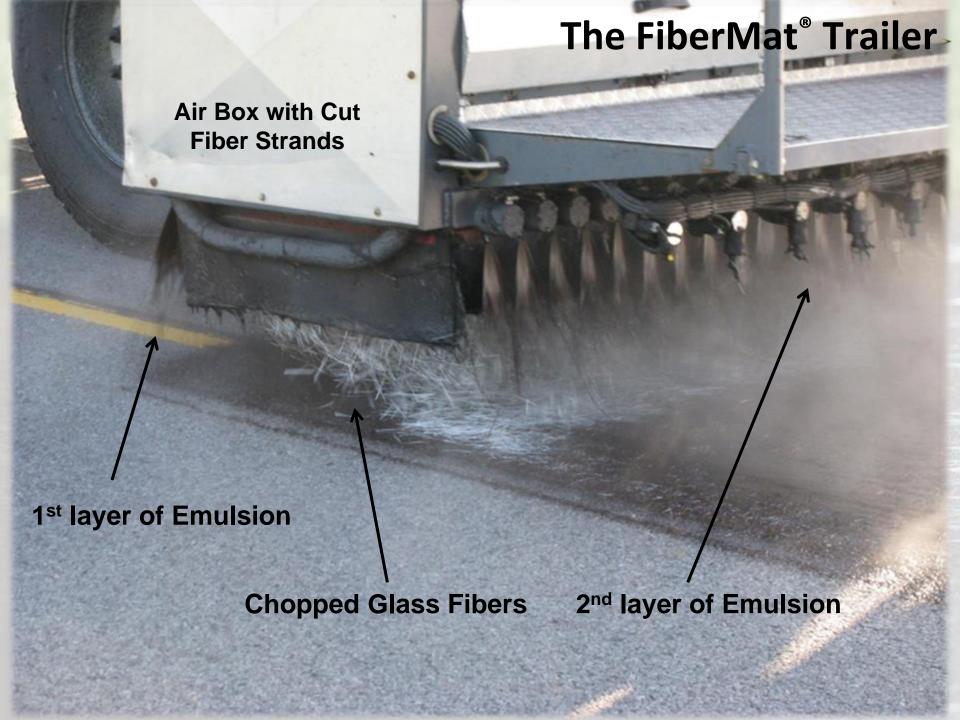


#### FiberMat® Cutter Assemblies





**Underside of application unit** 





# Cut Fiberglass strands are placed between two layers of Emulsion

**FIBERMAT** 



#### An aggregate is placed on to protect the layers of Mat







# FIBERMAT>

The Ultimate Crack Inhibiting Membrane

The Right treatment, to the Right road at the Right time.



FiberMat Process video 10-8-15.mp4







- When existing surface is showing signs of distress such as . . .
  - Alligator, fatigue and reflective cracking
- FiberMat is used...
  - As a stress Absorbing Membrane
  - As a Stress Absorbing Membrane Interlayer -(SAMI) with a Wearing Course
  - As a replacement for the textile and grid markets (paving fabrics)





## What's a Good Candidate?













#### FiberMat® vs Paving Fabrics







#### FiberMat® vs Paving Fabrics



#### FiberMat® wins head-to-head comparison with Paving Fabric



#### FiberMat® wins head-to-head comparison with Paving Fabric on Michigan Interstate 75

FiberNat\* was recently placed in the State of Michigan on seven miles of Interstate 75 and it all came about because FiberNat\* out-performed paving fabric in a head-to-head comparison conducted by the Michigan Department of Transportation (MDDT).

In 2012 MDOT compared FiberMat<sup>®</sup> Type 8 to a paining fabric on a 1 mile section of an HMA overley project on interstall 1-73 in Onippewa Co. The paving fabric was placed on the north- bound passing lane and the FiberMat<sup>®</sup> was placed by Strawser Construction and Terry Materials on the south-bound passing lane, just north of the M-28 interchange. Accord to MDOT personnel, FiberMat<sup>®</sup> far out-performed the paving fabric in ease of installation and they found that the use of HiberMat<sup>®</sup> had resulted in little to none of the reflective credit coming bad, through the resulting HMA overlay. Use these results, MDOT let a new project in 2013 for seven miles of FiberMat<sup>®</sup> Type 8 on 1-73 just north of St. Ignace, Mt.



Strawser Construction placing FiberMat\* on I-75 is

FiberMat\* visible at center joint was exposed to 4\*\* o

Reports indicate that during the 2012 job the competition experienced many of the typical installation issues associate with pawing fabrics: and fill interioral idealing through prior to the piscement of the HMA and fabric edges (fitting when driven on by paving equipment (resulting in the fabric wrapping fixelf around the tires). Delamination was withersed between the fabric and existing pavement resulting in movement of the HMA mat during the rolling process, which produced a very irregular center line. Fiber/Mat\* on the other hand did not experience any of these problems and was installed and performed as promised.

MDOT's results confirm that FiberMat\* is a cost-effective, easily-installed crack inhibiting membrane which will greatly delay the propagation of reflective cracks. Once again FiberMat\* beats the competition from head to toe.

For more information contact Nelson Wesenberg at nwesenberg@colassolutions.com

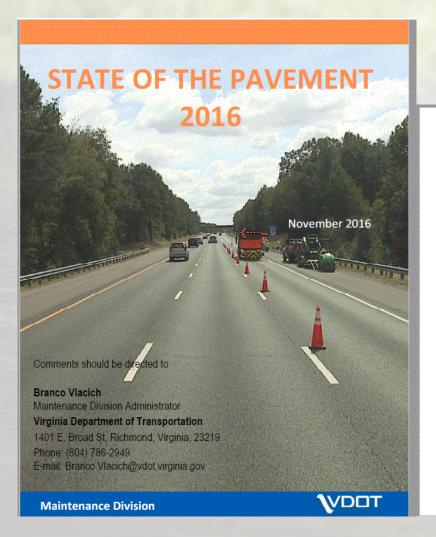
Colas Solutions, Inc. 7334 Main Street • Cincinnati, Onio 45244 T: 888 369,3163 • 513 272,5648 • F: 513,561,2874 • www.celasselutions.com

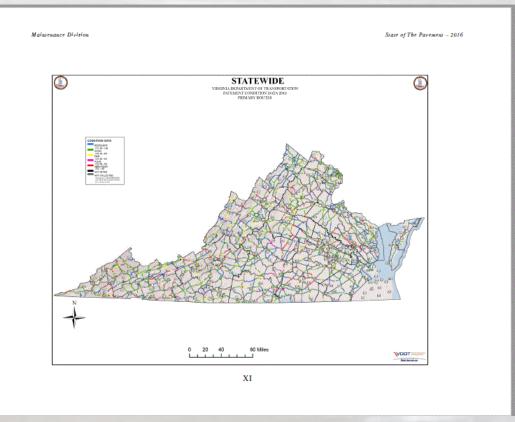
Issue # 4/28 Copyright 2013 Colas Solutions in All Rights Reserve



#### **VDOT State of The Pavement 2016**









#### Route 609 Hopewell, VA

# FIBERMAT

#### **Prior to the FiberMat® Process**







#### Route 609 Hopewell, VA

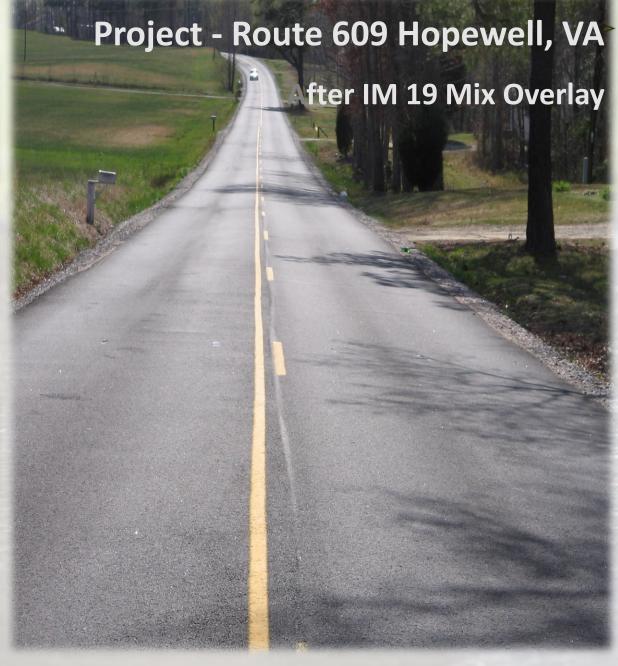


#### **During the FiberMat® Process**









6/30/2018



## Virginia Beach Boulevard Virginia Beach, VA







## Virginia Beach Boulevard Virginia Beach, VA







#### Defense Supply Center Richmond, VA - FIBERMAT 2011









#### Defense Supply Center Richmond, VA - FIBERMAT 2011









### Recyclability



#### **ERANSCOME** FiberMat® has been proven to be 100% Recyclable



#### FiberMat®- Recycled After 7 Years of Outstanding Performance

Norjohn Contracting and Paving placed a FiberMat® Type A wearing surface at the entrance to one of their many aggregate locations in 2007. The FiberMat® which utilized 2 or./sy of fiberglass was than subjected to daily heavy truck traffic in and out of the facility. Finally, after seven years of exceptional performance Norjohn decided it was time to replace the pavement.

attandard milling machine removed the FiberMat\* and 4 inches of HMA in one pass, the milled materia was than placed in a RAP pile located at their hot mix asphalt facility. Later the recycled FiberMat\* and RAP material was processed with conventional crushing and screening equipment to be reused in another quality HMA pavement produced and placed by Norjohn Contracting and Paving.

For further information contact Nelson Wesenberg - nwesenberg@colassolutions.com













### FiberMat® was designed to . . .

- enhance tensile strength and reduce reflective cracking.
- be quickly applied and easily shaped.
- have great wearing as well as tensile properties.
- be used at various levels in the pavement structure.



#### FiberMat<sup>®</sup>



Seal cracks and waterproof the pavement
Improve tensile strength and delay reflective cracking
Improve friction characteristics of existing pavement
Used anywhere within the various levels of the pavement structure
Quickly & Easily placed and shaped







# How does FiberMat® add value to your new pavement?

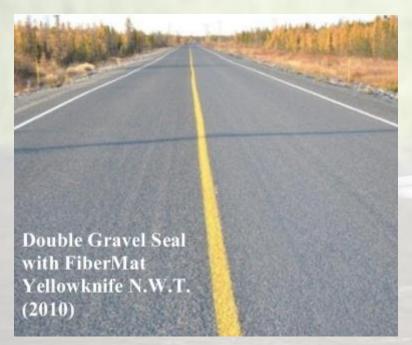


- Slows reflective cracking
- Improved Chip Retention
- Extended Life of the surface treated road
- Extended Life of the HMA Surface
- Prevents water intrusion into subbase



#### FiberMat® placed on Compacted Road Gravel FIBERMAT





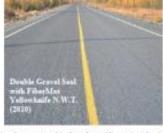




### TECH-NEWS

#### Low Volume Road Solution - FiberMat Gravel Seal

The typical Canadian low volume road pavement is composed of a untreated granular base covered with a thin surfacing bituminous membrane. For over fifty years or so, the prefered thin surfacing membrane for low volume roads in a "Gravel. Seal" known in other part of the world at "Otta Seal". The Canadian gravel seals were first used in prairie provinces in the early 60's due to the large land mass and low population resulting in a need for access roads to get grains to railways.





Originally and it remains the same to this day, the guiding principles in the development of gravel seals was that this type of surfacing membrane needed to be economical, use readily available aggregate, be easy to apply anywhere, be impervious to protect the road structure and have a flexible membrane like behaviour to adapt to roadway movement. Accordingly, the gravel seals are installed with common equipment: distributors, thip spreaders and pneumatic rollers; the aggregate is an unwashed graded-aggregate; and the binder is a tall oil based "High Float" type emulsion.

In 2010, ACP Applied Products a Division of Canadian Road Builders Inc. started proposing to smaller rural municipalities in Western Canada the addition of fibres to gravel seals. The concept was to add a fabric like reinforcement within the surfacing membrane to provide tensile strength and consequently retard and potentially prevent all together typical potholing break-up of this type of surfacing membrane. The added benefits of the fibrereinforcement are substantial compare to conventional gravel seals, while keeping the costing of this new ACP Applied Products solution substantially lower than an arphalt mix solution.



The first project in 2010 consisted of a 50,000 m<sup>2</sup> double gravel seal placed on the ring road around Yellowknife in the N.W.T. In 2013, with active promotional work. ACP Applied Products placed over 650,000 m2 of FiberMat gravel

#### For further information, please contact:

ACP Applied Products ACP Applied Products ColosConado Inc. DECHEOFF Ch. + (1) 789 969 1698 BUCKER + (1) 780 P60 J690



Distributed by: documentation@campus.colas.fr



Around the World it's called - Otta Seal

#### FiberMat® placed on FDR













### **Any Questions?**



